



CERTIFICATE



Welding of railway vehicles and components
according to EN 15085-2:2020+A1:2023

241005.SCT

SteelCERT GmbH hereby certifies that the welding company

ESTET Stahl- und Behälterbau GmbH
Madstein 2
8770 St. Michael
Austria

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2024-10-25 until 2027-10-24

Lassnitzhöhe bei Graz, 2024-10-26
Place and date of issue

Lead auditor: Engineer HOLLER


Dipl.-Ing. Felix Sadrawetz
Certification body



4681-0821-5135-8268

Inspection • Testing • Certification Company
SteelCERT GmbH, Autal 55, 8301 Lassnitzhoehe, Austria
Phone +43 316 271275, www.steelcert.at



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Scope of the certificate

241005.SCT

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 10 mm	FW
135	1.2 1.4, 3 3	t = 3 - 40 mm t = 3 - 24 mm t = 7.5 - 70 mm	FW, BW FW BW
136	1.1/8.1 1.2/7 8 8	t = 1 - 4 mm t = 2.1 - 3.9 mm t = 3 - 10 mm t = 3 - 24 mm	BW FW FW BW
141	1.1/8.1 1.2 23.1 8	t = 1 - 4 mm t = 1.82 - 12 mm D ≥ 10.6 mm t = 1.25 - 16 mm D ≥ 12.5 mm t = 3 - 10 mm	BW BW BW FW, BW
141/135	1.2	t = 3 - 25 mm D ≥ 136.5 mm	BW
783	1.2	-	d13
784	1.2/8	-	M6 - M8

Area of Application:

- New build of railway vehicles and their components
- Repair of railway vehicles and their components
- Purchase and supply of welded components
- Design of components for railway vehicles

Responsible welding coordinator(s):

Engineer Walter Zwanz, IWE [external] born: 1966-06-01

1st deputy(ies) of the responsible welding coordinator(s):

-

Others deputies:

Thomas GNEISSL, IWS	born: 1990-12-02
Georg RAICHT, IWS	born: 1988-07-17
Hannes KAINZ, EWS	born: 1979-12-24
Matthias Zakery Basel, Level C	born: 1983-07-16

Remarks:

Register no.:

SteelCERT/15085/CL1/006/18/4

General provisions:

The General Terms and Conditions of the SteelCERT GmbH apply in the currently valid version.



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